



🔔 Clean water



Industrial use

INSTALLATION AND USE

Designed to transfer clean water free from abrasive particles and liquids that will not damage the pump's components.

Its hydraulic characteristics and compactness make it suitable for industrial applications.

PUMP BODY

The material used for the pump body is a PPSbased technopolymer reinforced with glass fibre, which gives it excellent mechanical properties.

APPLICATION LIMITS

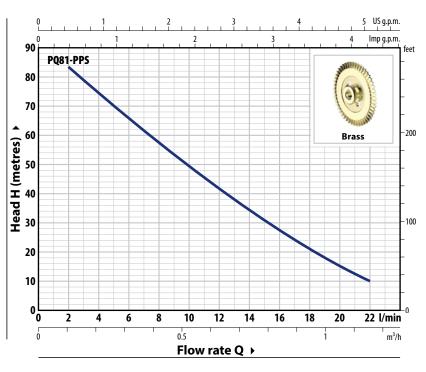
- Manometric suction head up to 8 m
- Liquid temperature between -10 °C and +90 °C
- Ambient temperature between -10 °C and +40 °C
- Maximum working pressure 10 bar

AVAILABLE UPON REQUEST

- ※ Mechanical seal options available
- **X** IP 55 protection rating
- ※ Different voltage requirements 60 Hz frequency

CURVES AND PERFORMANCE DATA - HS=0 m





ABSORPTION

TYPE	VOLTAGE
Single-phase	230 V
PQm 81-PPS	3.5 A

TYPE	VOLTAGE							
Three-phase	230 V - 🛆	400 V - 人						
PQ 81-PPS	2.4 A	1.4 A						

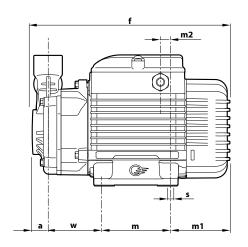
ТҮРЕ		POWER (P2)			m³/h	0	0.12	0.24	0.36	0.48	0.60	0.72	0.84	0.96	1.08	1.2	1.32	
Single-ph.	Three-ph.	kW	HP	1~	3~	l/min	0	2	4	6	8	10	12	14	16	18	20	22
PQm 81-PPS	PQ 81-PPS	0.55	0.75	IE2	IE3	H metres	90	83.5	74.5	66.5	57.5	49	41	35	28	22	15	10

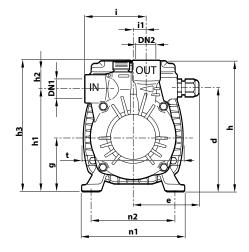
Q = Flow rate **H** = Total manometric head **HS** = Suction height

Performance curves comply with EN ISO 9906 Grade 3B tolerance limits.



DIMENSIONS (mm)





TY	РО	RTS								DIM	1ENS	SION	IS m	m								k	g	
Single-phase	Three-phase	DN1	DN2	a	d	е	f	g	h	h1	h2	h3	i	i1	m	m1	m2	n1	n2	t	w	S	1~	3~
PQm 81-PPS	PQ 81-PPS	1/2"	1/2"	18.5	119.5	76.5	223	63	163	119	33	152	71	15	80	69	8.5	120	100	117	61	7	6.5	6.5

CONSTRUCTION FEATURES

5	Shaft	Stainless steel AISI 431									
		ST1-12	Silicon carbide / Graphite / NBR								
4	Mechanical seal	Туре	Materials								
3	Impeller	Brass									
2	Motor bracket	Aluminium	Aluminium with brass cover with front anti-locking shim function								
_1	Pump body	PPS , with IS	PPS, with ISO 228/1 threaded brass inserted in ports								

6 Electric motor

 $\textbf{PQm-PPS}: single-phase \ 230 \ V-50 \ Hz \ with \ winding \ integrated \ thermal \ motor \ protection.$

PQ-PPS: three-phase 230/40 V - 50 Hz

Pumps are equipped with high-efficiency motors (IEC 60034-30-1) class IE2 for single-phase models class IE3 for three-phase models

- Continuous running duty **S1**
- Insulation: class F
- Protection rating: IP X4

